

ABSTRACT

5       The present invention provides a method of  
production of oil country tubular goods having a small  
drop in collapse pressure after expansion and having a  
collapse pressure recovering by low temperature ageing at  
about 100°C and oil country tubular goods obtained by this  
method of production.

10       This method of production comprises hot rolling a  
steel slab having amounts of addition of C, Mn, P, S, Nb,  
Ti, Al, and N in specific ranges and having a balance of  
iron and unavoidable impurities and shaping the steel  
strip coiled at a temperature of not more than 300°C as it  
is into a tube. Alternatively, it comprises heating steel  
15   pipe having amounts of addition of C, Mn, P, S, Nb, Ti,  
Al, and N in specific ranges and having a balance of iron  
and unavoidable impurities to a temperature of the  $Ac_3$   
[°C] to 1150°C, then cooling it in a range of 400 to 800°C  
at a rate of 5 to 50°C/second.